MuLan Kicker New Installation

F. Mulhauser, J. Jungmann September 1, 2005

1 Introduction and Description

Starting on August 16, 2005, we were in charge of rebuilding the MuLan Kicker, such that it should work reliably for the fall 2005 run, starting on September 12, 2005. With a constant help of Mike Barnes, we reach an acceptable situation on August 31, 2005.

This report is supposed to give a relatively deep overview of the work which was done around the kicker during this period. We are listing the requested minor tasks.

- The lower stack 315 V box had been removed during fall 2004 run. It was reinstalled on June 2005, just before using the kicker in DC mode for beam-tuning.
- The remote controller panel was missing in June 2005. No one could remember to have seen it since the MuLan run started. It was used by the MuLan group in the MuCap barrack for some beam-tuning measurements in mid November 2004. Rob and Françoise have made a new remote panel for the June 2005 run.
- The $2.5k\Omega$ high-voltage resistors which were removed from the MV1 and MV2 cabinet in November 2004 have been found at the end of the June 2005 run.
- One of the MV2 white cable, which drives the lower MOSFETS stack was missing. A new cable was shipped by TRIUMF technician and installed in August.

Mike Barnes and Gary Wait have send to PSI in June 2005, the corrected MOSFETS, as well as the over-current protection circuit boards and their associated fiber-optic cable. A new TTL input distribution box was build at TRIUMF and shipped to PSI. It include the over-current trip system and monitor. Once the material was at PSI, the hardware work could start. The tasks were:

- Install all MOSFETS cards. There is 17 cards per stacks, two stacks per cabinet, and 4 cabinets. This give a total of 136 cards. In addition, there is two flat top cards per cabinets. A complete amount of 144 cards are needed to make the kicker working with each of its power supply and cabinets.
- Install and connect the 2 over-current protection circuit boards per cabinet, as well as there
 associated fiber-optic cables.
- Install and connect the new TTL distribution box.
- Make new inside tank copper braid connection, for the MV1 and MV2 deflector plates.
- Make new inside cabinet high-voltage connectors, for the MV1 and MV2 cabinets.

As soon as the hardware work was finished, the kicker tests had to be started. Essentially, we needed to

- Test that each and every MOSFETS cards is receiving power.
- Test each MOSFETS card timing and voltage grating.
- Run the kicker up to working frequency, with the deflector plates in air.

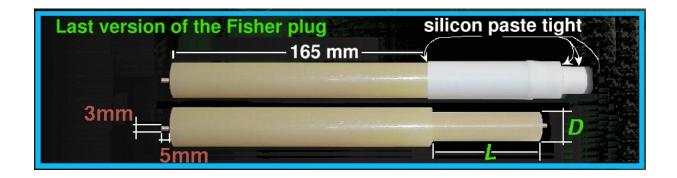




Figure 1: Replacement of Fischer connector. The top figure was used for the workshop to build the connectors. The length D=15.7 mm and L=63 mm were measured on the previous connector. The bottom figure was used to build the final version.

- Run the kicker up to working frequency, with the deflector plates in vacuum.

It is easy to imagine that nothing happened smoothly. However, its is important to state that the kicker is finally working at the time of writing this report.

2 Installation

The kicker is installed in the main experimental hall of PSI. It is connected to a major power supply. Its ground cable is connected to the PSI main ground.

While building and installing the various parts, questions and remarks were transmitted back and forth between M. Barnes, A. Gafarov, and PSI crew. To make the procedure more efficient, pictures were taken at major steps, and deposited on various web pages.

- The MOSFETS cards installation and the inside cabinet new connectors can be seen at www.npl.uiuc.edu/ mulhauser/mulan/kicker/psi-aug-05/index.html. At the time when pictures were taken, the MV2 lower stack white cable was still missing. Requested was send by A. Gafarov to correctly add the silicon paste inside the macor isolator, following Fig. 1.
- The over-current protection circuit boards and the inside tank new connector braid can be seen at www.npl.uiuc.edu/ mulhauser/mulan/kicker/aug-19-2005/index.html. Following the study of these pictures, M. Barnes requested that the length of wires attached to the over-current protection circuit board has to be reduced to minimal values. Some solder joint were also changed. Additionally, minimal distance of 10 mm was checked between the flat-top MOSFET card and the over-current protection circuit board.
- The installation of the fiber-optic cable was performed and can be seen at www.npl.uiuc.edu/ mulhauser/mulan/kicker/aug-23-2005/index.html. The box installation is shown in Fig. 2. In addition to the description, a reset button is located at the back of the box. It has to be pressed by the operator, to allow the kicker to function again after a trip.



Figure 2: This box replace the previous TTL distribution box. It is located at the center of the kicker, on the lower frame. The visible front view shows the possible over-current trip LEDs. The non-visible back view has the TTL input signal, the four TTL output signals, towards each cabinet, and the TRIP monitor TTL signal as well as optical out for relay purpose.

Instructions are given in the document send by TRIUMF, which is attached to elog:30 of fall 2005.

The correspondence between the LED light on the over-current protection box and the stack is given in Table 1.

The procedure to prepare the kicker before turning it on was very well described by A. Gafarov in elog:406 of fall 2004. Each step was carefully followed, using the pictures as references. Because the kicker had been used in DC mode previously, the current limitation of the 315 V power supply was set too low for our work. The current nob, on the lower left Step 3 figure, has to be set at **7.0** before being able to have 315 V for the four cabinets. I should add the Step 8 figure could mislead non professional users. Indeed, the picture was taken when the kicker was in a DC mode instead of an AC mode. Any

Table 1: Input specifications of the over-current protection circuit box. Red LEDs are turned on in case of trip.

| Fiber Optical Cable End | Cabinet | Stack | LED name |
|-------------------------|---------|------------------------|----------|
| Blue | HV1 | Top | POS 1 |
| Black | HV1 | Bottom | NEG 1 |
| Blue | HV2 | Top | POS 2 |
| Black | HV2 | Bottom | NEG 2 |
| Blue | MV1 | Top | POS 3 |
| Black | MV1 | Bottom | NEG 3 |
| Blue | MV2 | Top | POS 4 |
| Black | MV2 | Bottom | NEG 4 |

potential user has to make sure that

- 1. The lower left red nob is set on **OFF**.
- 2. The middle switch is well set on **TRIGGER**.

Another slightly misleading information is the current readout on Step 11 figure. When running in AC mode, the current is much higher than 0.1 mA. As an exampled, at 20 kHz and 12.5 kV, we are reading around 60 mA.

3 Measurements

Before trying any high voltage measurements, it is necessary to clamp the back and front door microswitch. This allows us to turn the 315 V power on the cabinets, while having access to the cabinet core. Care has to be taken when bypassing this interlock feature.

The high voltage AC probe was borrowed from PSI electronic division. We used the Tektronix P6015 probe, rated up to 20 kV. We attached its ground cable to a small extension cable (with two alligator clips), such that the length is long enough to move the probe from one end of a stack to the other, but not too long, otherwise it picks up noise. We attached this ground to the metal plate on the Fischer connector side of the cabinet.

Because not many of us are specialists, you will see pictures of one MOSFET card in Fig. 3. On the front side, you see well the ferrite, through which the 315 V cable goes as well as the copper shielding of the diode itself. Of particular interest is also a small resistor located in position C13. On the back side, one has a visible view of a long blue resistor. Some cards came back from TRIUMF with this resistor de-soldered. Also nicely visible are the drain (OUT +) and source (OUT -) pads.

Once the MOSFET cards are installed in the cabinet, the first measurement to perform is the check of the drain-source resistor, without any voltage around. You measure the drain-source resistor from the back side of the cabinet. In this position, the drain pads is on the right side of the card. One has to pay attention to the DVM orientation. Make sure that the positive (normally red) sensor is on the drain, whereas the negative (normally black) sensor is on the source. When the MOSFET is properly working, you should be reading $1.6~\mathrm{M}\Omega$. Non working cards will most likely show very low resistor values.

The next measurement to perform requires that the 315 V be turned on. We are checking that the yellow LED receives the proper voltage and are correctly turned on. The measurement takes place via the front cabinet door. At first, check that all yellow LEDs are ON. Then, care has to be taken because the big gray resistor is at 315 V. One measures, for each card, the DC voltage on both ends of the C13 resistors. Values around 16 V should be obtain. Too low or too high values are signs of non properly working cards. Once those two measurements are successful, one should be able to proceed to turning on the high voltage.

Before turning the kicker on, it was important to follow M. Barnes advice about the testing procedure. We decided to test one cabinet at the time, to avoid major damages. As an example, here is the procedure to test HV1.





Figure 3: Front and back sides of one MOSFET card. On the front side, one sees the ferrite, the copper shielding of the MOSFET and other electronic parts. Of particular interest is the small resistor located on position C13 (lower middle part). On the back side, one sees clearly the long blue resistor, as well as the drain (OUT +) and source (OUT -) pads.

- 1. Remove upper and lower 2.5 k Ω resistors from cabinet MV1, so that power from HV1 HV DC supply does not charge 220nF capacitors in MV1.
- 2. Turn on 315 V power supply. Current drawn should be approximately 1.350 A.
- 3. Turn on HV1 HV DC supply at say 1 kV. Do NOT turn on HV2 HV DC supply. Check that there is NOT one or two bright red LEDs in HV1.
- 4. Pulse all cabinets at say 1 kHz with 1 μ s width signal ON.
- 5. Turn HV1 DC supply up to say 3.4 kV.
- 6. Voltage grade HV1.
- 7. Turn off HV1 and 315 V power supplies.
- 8. Replace upper and lower $2.5 \text{ k}\Omega$ resistors in cabinet MV1.

However good is this procedure, we did some more careful test before grating each card in the cabinet. We first decided to test the entire cabinet in a DC mode. Instead of changing a lot in the kicker setup, there is an easy procedure that works for our test. With the 315 V on, one need a 50 Ω BNC terminator and also a DC TTL signal (> 3 V).

- 1. Set the HV polarity to positive. Turn the HV to 1 kV.
- 2. Check that NO red LEDs are visible.
- 3. Turn the HV to 2 kV@.
- 4. Remove the TTL input on the cabinet.
- 5. Plug the 50 Ω terminator.
- 6. The lower stack is now ON, thus NO red LED should be seen on the lower stack cards.
- 7. The upper stack is now OFF, thus red LED should be seen on each of the upper stack cards.
- 8. Remove the terminator and plug the DC TTL signal.
- 9. The LEDs on both stacks should not have changed, because no switch has occurred.
- 10. Remove the DC TTL signal and replug it again.
- 11. This time, the switch has occurred and the LEDs on both stacks should be the opposite.
- 12. The lower stack is now OFF, and thus red LED should be seen on each of the lower stack cards.
- 13. The upper stack is now ON, thus NO red LED should be seen on any of the upper stack card.
- 14. Remove the DC TTL signal and put back the real TTL signal.

At this point, you know that your cabinet is safe to operate and that you should be able to increase the high voltage without enormous surprise. The next step is to use the HV probe to see the shape of the signal seen at the braid which connects the stack and the new connectors. Turn HV off as well as 315 V power. Once the probe is well attached, turn the 315 V on. Turn the HV to 350 V and look at the probe on the scope (1 M Ω impedance, the probe gives a factor 1000 less than what is measured). You should trigger the scope with a copy of your TTL signal. You will see the shape of the signal. If it looks correct, you can ramp the HV to higher voltage, up to 3.4 kV. Figure 4 shows such a result. One important result is that the probe measure approximatively 3.3 V, thus the correct HV. The second result is the rise and fall time which are measure there. One obtains around 50 ns for both. It is important to notice that these risetime varies with the voltage. At low voltage, such as 350 V, the risetime was measured at 72 ns. Above 3.4 kV, the risetime will still decrease. However, we did not measure with the probe at higher voltage.

The grating measurement are performed on each of the 17 cards of a stack. All cabinet polarity was set to positive for each measurement. The TTL signal is 1 μ s long and has a 1 kHz frequency. The cabinet voltage is 3.4 kV. One uses the HV probe.

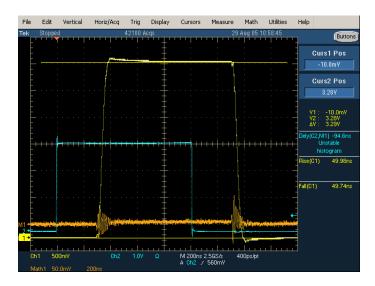


Figure 4: Example of the probe measurement attached to the braid in the HV1 cabinet. The trigger is given by signal 2 (blue) which is the TTL input. The signal #1 (yellow) is our probe (discard M1 signal). The HV was set at 3.4 kV.

- 1. Measure the drain signal. Save it as reference signal.
- 2. Measure the source signal. Have the scope performing a math subtraction between ref and signal.
- 3. Look at the math signal. Save the file.

A graph for each card in all four cabinets has been saved. One could find them at www.npl.uiuc.edu/mulhauser/mulan/kicker.html, following the grating link for each cabinet.

For non specialist, it may be important to explain what one sees on those graphs and what one should pay attention to. Figures 5-8 represent some typical cases. The first two figures, Figs. 5 and

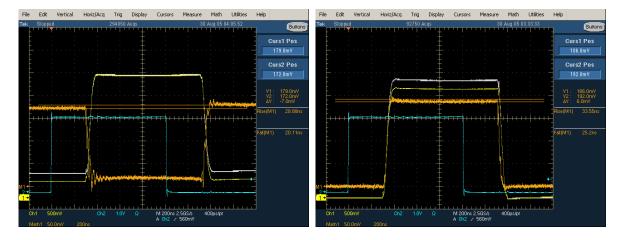
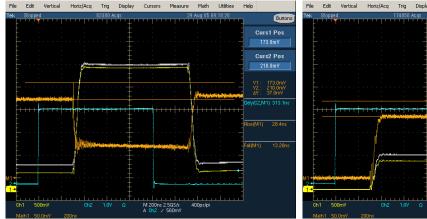


Figure 5: Grating measurement for card #15 in the upper stack of the HV2 cabinet. The white signal is the drain measurement, saved as reference signal. The yellow signal (#1) is the source measurement. The M1 signal, in orange, is the subtraction of the previous ones. For upper stack, one measures the height of M1 signal ($\sim 160 \text{ mV}$) and one pays attention at the possible spike (barely visible, $\sim 7 \text{ mV}$) at the start of the fall time.

Figure 6: Grating measurement for card #15 in the lower stack of the HV2 cabinet. Explanation of signal is given in Fig. 5. For lower stack, one measures the height of M1 signal (\sim 186 mV) and one pays attention at the possible spike (barely visible, \sim 6 mV) at the end of upper part of the signal, before it falls back.



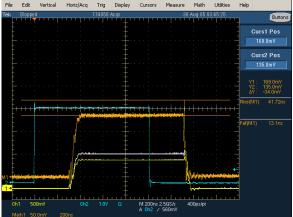


Figure 7: Grating measurement for card #15 in the upper stack of the HV1 cabinet. Explanation of signal is given in Fig. 5. This card shows a much more pronounced spike ($\sim 30 \text{ mV}$).

Figure 8: Grating measurement for card #05 in the lower stack of the HV2 cabinet. Explanation of signal is given in Fig. 5. This card shows a much more pronounced spike (\sim 30 mV).

6, are showing perfect cases for upper and lower stack measurements. The height of the source–drain measurement is in the 160–180 mV range. The timing of the card switch is fine and does not show any special spike. The horizontal cursors are showing the amplitude of the switch for each card. If this is small, the card is working perfectly well.

The next two figures, Figs. 7 and 8 are similar examples where the timing is not as good as what we would like to have. The spike is pronounced, ~ 30 mV, but still acceptable. When we measured other cards with bigger variations, we suspected the fiber optic cable and the card itself. The first reparation is to turn the HV off, reseated the fiber optic cable in the card correctly, and turn the HV on. A new measurement is performed. In most of the case, this was sufficient to reduce the spike to appropriate levels.

4 Results

Because this report is supposed to help us find as many solutions as possible, I am listing the card numbers and their location in each of the cabinets in Table 2. In addition to those cards, there is seven cards not correctly tested at TRIUMF, with the serial numbers: #43, 60, 71, 94, 108, 122, and 163. It is important to notice that the content of Table 2 correspond to the card situation after we finished the test on August 29–31, 2005.

We studied each cabinet at the time, starting with HV1. When we turned the 315 V on for the first time, we noticed that card #50 did not have the yellow LED. It was replaced by card #171. In reality, also the fiber optic of this card position, namely DN17, was replaced. The second card to fail was card #46, which was replaced by card #175. In fact this card was having the blue resistor (see Fig. 3) de-soldered. This card was used in the HV1 cabinet for the early test with the broken join, at voltage up to 3.4 kV. Therefore, M. Barnes was hesitating to use it. It may very well be that the new solder joint which was made will solve the problem and that the card could be used properly. When performing DC tests, we found that card #30 was not turning on properly. Once on, its red LED was always on. It was replaced by card #187.

Cabinet MV1 was checked just after. Card #32 (position DN12) was also having a broken blue resistor joint. It was re-soldered and used. Up to now, no problems were found with it.

We continued with cabinet HV2. Due to some timing problems in card position DN17 (card #117), we exchange it with the card in position DN03 (card #11), where the time switch is less a problem.

We finished with cabinet MV2. When performing the small C13 resistor DC voltage test, we found out that card #93 was having around 18 V (instead of 15–17 V). We removed the card and replaced it by card #176. Also due to some timing problem, card #166 (position DN11) was first exchange with the flat-top circuit card #88. However, this did not solve the problem in DN11. Therefore, we switch card from DN11 and DN10 and solved the timing problem.

Table 2: Card serial numbers relative to stacks and cabinets. The vertical numbering matches the geographical location of the cards. The topmost card is UP-01 and the lowest card is DN-01. The last two raws correspond to the cards used for the flat-top circuit on both stacks.

| HV1 C | HV1 Cabinet HV2 Cabinet | | abinet | MV1 C | abinet | MV2 Cabinet | |
|----------|-------------------------|----------|-----------|----------|-----------|-------------|--------|
| Location | Card # | Location | Card $\#$ | Location | Card $\#$ | Location | Card # |
| UP01 | 69 | UP01 | 147 | UP01 | 100 | UP01 | 85 |
| UP02 | 66 | UP02 | 149 | UP02 | 103 | UP02 | 105 |
| UP03 | 73 | UP03 | 34 | UP03 | 150 | UP03 | 111 |
| UP04 | 80 | UP04 | 42 | UP04 | 159 | UP04 | 157 |
| UP05 | 138 | UP05 | 54 | UP05 | 24 | UP05 | 164 |
| UP06 | 143 | UP06 | 72 | UP06 | 59 | UP06 | 03 |
| UP07 | 22 | UP07 | 76 | UP07 | 99 | UP07 | 58 |
| UP08 | 35 | UP08 | 119 | UP08 | 114 | UP08 | 97 |
| UP09 | 62 | UP09 | 121 | UP09 | 154 | UP09 | 104 |
| UP10 | 68 | UP10 | 156 | UP10 | 162 | UP10 | 141 |
| UP11 | 82 | UP11 | 18 | UP11 | 08 | UP11 | 25 |
| UP12 | 84 | UP12 | 21 | UP12 | 29 | UP12 | 56 |
| UP13 | 127 | UP13 | 63 | UP13 | 57 | UP13 | 81 |
| UP14 | 137 | UP14 | 67 | UP14 | 61 | UP14 | 92 |
| UP15 | 161 | UP15 | 83 | UP15 | 96 | UP15 | 123 |
| UP16 | 06 | UP16 | 86 | UP16 | 106 | UP16 | 131 |
| UP17 | 187 | UP17 | 102 | UP17 | 124 | UP17 | 16 |
| DN17 | 171 | DN17 | 11 | DN17 | 145 | DN17 | 17 |
| DN16 | 53 | DN16 | 129 | DN16 | 165 | DN16 | 75 |
| DN15 | 01 | DN15 | 139 | DN15 | 05 | DN15 | 77 |
| DN14 | 14 | DN14 | 112 | DN14 | 13 | DN14 | 176 |
| DN13 | 31 | DN13 | 126 | DN13 | 26 | DN13 | 140 |
| DN12 | 33 | DN12 | 07 | DN12 | 32 | DN12 | 148 |
| DN11 | 55 | DN11 | 15 | DN11 | 41 | DN11 | 10 |
| DN10 | 110 | DN10 | 40 | DN10 | 65 | DN10 | 88 |
| DN09 | 132 | DN09 | 47 | DN09 | 180 | DN09 | 28 |
| DN08 | 158 | DN08 | 107 | DN08 | 87 | DN08 | 51 |
| DN07 | 02 | DN07 | 109 | DN07 | 116 | DN07 | 91 |
| DN06 | 23 | DN06 | 118 | DN06 | 151 | DN06 | 130 |
| DN05 | 175 | DN05 | 134 | DN05 | 152 | DN05 | 135 |
| DN04 | 64 | DN04 | 144 | DN04 | 155 | DN04 | 160 |
| DN03 | 79 | DN03 | 117 | DN03 | 04 | DN03 | 45 |
| DN02 | 95 | DN02 | 20 | DN02 | 19 | DN02 | 128 |
| DN01 | 133 | DN01 | 48 | DN01 | 27 | DN01 | 153 |
| UP18 | 146 | UP18 | 186 | UP18 | 38 | UP18 | 70 |
| DN18 | 136 | DN18 | 168 | DN18 | 49 | DN18 | 166 |

On August 29, 2005, I found that card #78 (MV1, DN09 position) was missing both its LEDs. It was taken out, measured to be dead, and replaced by card #180. At this moment, we don't have any spare card.

Another important information is the "conclusions" from fall 2004 dead MOSFETS. Once the full stack killing process was finished, we end up having single dead card. The first time it was located in HV2 cabinet, position UP07 and DN02, DN04, DN08, and DN11. Then we had DN01 in the same cabinet, followed by HV1 cabinet UP01. Finally, we had HV2 DN11 and DN17. Thus we exchange the HV2 fiber optic cable for position DN11 and DN17.

We reach now the moment of giving a list of the timing we found during our grating measurement. As already mentioned, each graphs can be found on the web page. However, a table with all results may be of some interest and is given in Table 3. For each cards, one give the lower and higher amplitude

Table 3: Grating timing for each card. For each card, one gives the lower and higher voltage of the drain–source measurement, to see the presence and amplitude of spike.

| HV1 Cabinet | | HV2 Cabinet | | MV1 | Cabinet | MV2 Cabinet | |
|-------------|-----------|-------------|-----------|----------|-------------------|-------------|-----------|
| Location | Low-High | Location | Low-High | Location | Location Low-High | | Low-High |
| | [mV] | | [mV] | [mV] | | | [mV] |
| UP01 | 223-245 | UP01 | 220-230 | UP01 | 223-231 | UP01 | 223-236 |
| UP02 | 211 - 232 | UP02 | 211 – 225 | UP02 | 211 – 229 | UP02 | 210 – 215 |
| UP03 | 204 – 239 | UP03 | 204 – 220 | UP03 | 201 – 208 | UP03 | 203 – 214 |
| UP04 | 192 – 212 | UP04 | 192 - 211 | UP04 | 191 - 196 | UP04 | 193 – 201 |
| UP05 | 183 – 195 | UP05 | 184 - 198 | UP05 | 183 - 188 | UP05 | 184 – 199 |
| UP06 | 178 - 190 | UP06 | 179 - 189 | UP06 | 179 - 184 | UP06 | 180 – 185 |
| UP07 | 172 - 180 | UP07 | 171 - 185 | UP07 | 172 - 177 | UP07 | 172 - 184 |
| UP08 | 172 – 185 | UP08 | 172 - 177 | UP08 | 171 - 178 | UP08 | 172 – 183 |
| UP09 | 166 - 188 | UP09 | 165 - 175 | UP09 | 166 - 171 | UP09 | 165 - 177 |
| UP10 | 166 - 183 | UP10 | 168 - 173 | UP10 | 169 - 172 | UP10 | 167 - 181 |
| UP11 | 166 - 189 | UP11 | 163 - 168 | UP11 | 165 - 170 | UP11 | 165 - 176 |
| UP12 | 166 - 187 | UP12 | 168 - 176 | UP12 | 168 - 173 | UP12 | 167 - 184 |
| UP13 | 166 – 190 | UP13 | 166 - 183 | UP13 | 165 - 171 | UP13 | 167 - 182 |
| UP14 | 170 – 194 | UP14 | 172 - 181 | UP14 | 172 - 176 | UP14 | 169 – 182 |
| UP15 | 173 – 210 | UP15 | 172 - 179 | UP15 | 172 - 186 | UP15 | 172 – 183 |
| UP16 | 179 - 205 | UP16 | 177 - 182 | UP16 | 179 - 186 | UP16 | 182 - 188 |
| UP17 | 185 – 216 | UP17 | 186 – 192 | UP17 | 186 – 193 | UP17 | 184 – 193 |
| DN17 | 246-268 | DN17 | 169-189 | DN17 | 205-211 | DN17 | 173–189 |
| DN16 | 150 - 156 | DN16 | 200 – 211 | DN16 | 172 - 177 | DN16 | 169 - 186 |
| DN15 | 203 – 211 | DN15 | 186 – 192 | DN15 | 187 - 191 | DN15 | 157 - 162 |
| DN14 | 201 - 206 | DN14 | 151 - 168 | DN14 | 146 - 150 | DN14 | 190 – 194 |
| DN13 | 174 – 196 | DN13 | 131 - 168 | DN13 | 146 - 151 | DN13 | 154 - 166 |
| DN12 | 201 - 205 | DN12 | 136 - 143 | DN12 | 172 - 179 | DN12 | 150 – 161 |
| DN11 | 187 - 194 | DN11 | 185 - 207 | DN11 | 135 - 140 | DN11 | 151 - 166 |
| DN10 | 186 – 194 | DN10 | 150 - 169 | DN10 | 235 - 241 | DN10 | 169 - 185 |
| DN09 | 184 – 191 | DN09 | 190 – 197 | DN09 | 157 - 161 | DN09 | 142 - 149 |
| DN08 | 181 - 186 | DN08 | 139 - 145 | DN08 | 145 - 152 | DN08 | 161 - 168 |
| DN07 | 179 – 192 | DN07 | 125 - 134 | DN07 | 161 - 169 | DN07 | 180 – 185 |
| DN06 | 185 – 191 | DN06 | 180 – 190 | DN06 | 191 – 198 | DN06 | 142 - 146 |
| DN05 | 173 – 197 | DN05 | 135 - 169 | DN05 | 134 – 142 | DN05 | 130 – 134 |
| DN04 | 195 – 201 | DN04 | 169 – 192 | DN04 | 176 – 182 | DN04 | 166 – 171 |
| DN03 | 173 – 179 | DN03 | 137 - 150 | DN03 | 151 - 160 | DN03 | 164 – 181 |
| DN02 | 207 – 226 | DN02 | 193 – 215 | DN02 | 204 – 209 | DN02 | 203 – 221 |
| DN01 | 207-227 | DN01 | 189-208 | DN01 | 208-222 | DN01 | 196–218 |

of the spike, taken when the card is switching. It is important to notice that there is some variation in the total amplitude of each card. This problem is not totally real, because the measured value was depending a lot on the position of the HV probe. Many measurements were sometimes necessary to obtain a meaningful result. M. Barnes was not really happy about it, but could not find a better solution. Therefore, the full amplitude is only approximative.

Once the grating measurements were successful, the cabinet was tested to allow us to ramp it up to maximal voltage. Measurements of the HV probe on the braid as well as the capacitive pick-up for each deflector plate were done at 1 kHz, 5 μ s width, 3.4 kV, with a BNC cable of 9.5 ns length. Results for MV2 cabinet is given in Fig. 9. One can measure a signal (yellow) of 3.4 V and a corresponding capacitive pick-up of 28 mV. It is important to notice the magenta signal in channel #3. This is the TRIP monitor signal, coming from the distribution box. It should be on (positive TTL) when everything is normal inside the cabinet. If a trip occurs, this signal will disappear until someone press the reset button on the box. The width of this signal is around 70 ns at full voltage, whereas only

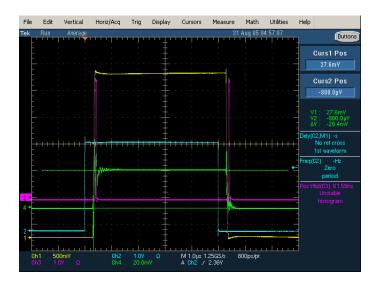


Figure 9: Signal #2 (blue) is the TTL input and is triggering the scope. Signal #1 (yellow) is the HV probe on the braid. Signal #3 (magenta) is the TRIP monitor output of the distribution box. Signal #4 (green) is the capacitive pickup signal from the inside of the beampipe.

60 ns at low voltage. It is also important to know that the height and noise of the capacitive pick-up signal varies with the length of the cable.

Once such a measurement was performed, we removed the HV probe from the cabinet and increased the HV up to 12.5 kV. Table 4 represents the results we obtained at various positive voltages. The time width is the value of the TRIP monitor one.

To see the effect of the capacitive pick-up cable length, it is interesting to compare Fig. 10 left and right. The amplitude decreases and the noise increases, as can be expected. It is clear that we will need longer cable during the run period, thus we will have noisier and smaller signals.

The same measurements were performed at higher frequencies, up to 20 kHz. Graphic results are presented in

www.npl.uiuc.edu/mulhauser/mulan/kicker/capa-pickup/index.html, as function of the cabinet.

Finally, I installed all four capacitive pick-up signals with 16 ns length cable on the scope, while triggering on the TRIP monitor. Such a result is given in Fig. 11. At full voltage, negative polarity on HV1 and positive on HV2 and 20 kHz, with 5 μ s width on, we measure 1.359 A at the 315 V power supply and 58 mA at both HV power supplies. Table 5 present on overview of the results for each voltage.

Table 4: Capacitive pick-up amplitude as function of cabinet high voltage. All measurements were done with 9.5 ns long cable and a positive high voltage on each plate. The third column for each cabinet correspond to the width of the TRIP monitor signal (magenta channel in Fig. 9).

| | HV1 Cabir | net | HV2 Cabinet | | MV1 Cabinet | | | MV2 Cabinet | | | |
|------|-----------|----------------------|-------------|---------|-------------|------|---------|-------------|------|---------|-------|
| HV | Pick-up | Width | HV | Pick-up | Width | HV | Pick-up | Width | HV | Pick-up | Width |
| [kV] | [mV] | [ns] | [kV] | [mV] | [ns] | [kV] | [mV] | [ns] | [kV] | [mV] | [ns] |
| 3.4 | 30 | 62 | 3.4 | 26 | 43 | 3.4 | 22 | 45 | 3.4 | 28.4 | 61 |
| 5 | 46.6 | | 6.25 | 48 | | 6 | 38 | | 6 | 50.8 | |
| 7 | 64.8 | | | | | | | | | | |
| 9 | 84.4 | | 9 | 69 | | 9 | 56.4 | | 9 | 76.8 | |
| 10 | 93.6 | | 10 | 77 | | | | | | | |
| 11 | 102.8 | | 11 | 84 | | 11 | 69 | | 11 | 94 | |
| 12 | 112 | | 12 | 92 | | 12 | 75 | | | | |
| 12.5 | 116.4 | 70 | 12.5 | 96 | 75 | 12.5 | 78.4 | 73 | 12.5 | 107 | 72 |



Figure 10: Influence of the capacitive pick-up cable length. One measure MV2 cabinet at 12.5 kV, at 20 kHz, with a cable length of 9.5 ns (left) and 16 ns (right).

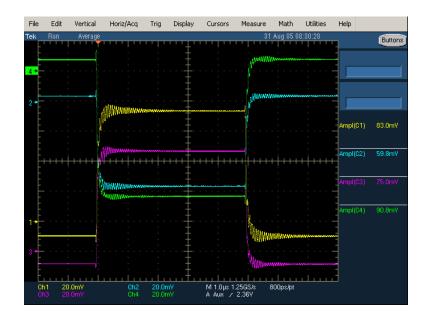


Figure 11: All four capacitive pick-up signal on scope. High voltage at 12.5 kV (positive on HV2 and negative on HV1), 5 μ s width on, 20 kHz frequency, 16 ns length cables. Channel #1 is upstream top, #2 bottom, whereas channel #3 is downstream top and #4 bottom.

Table 5: Amplitude of the capacitive pick-up signal for each signal with the 16 ns long cable (1 $M\Omega$ input impedance). Units are mV.

| Channel | Location | 3.4 kV | 6 kV | 9 kV | 12.5 kV |
|---------|-------------------|--------|------|------|---------|
| #1 | Upstream Top | 22.2 | 39.4 | 59.4 | 82.6 |
| #2 | Upstream Bottom | 16.4 | 28.8 | 43.2 | 60 |
| #3 | Downstream Top | 20.4 | 36.1 | 54 | 75 |
| #4 | Downstream Bottom | 24.7 | 44 | 65.4 | 90.8 |